STANDARD PUNCHING PATTERNS FOR CEEs & ZEEs

SIMPLE SPAN - STD. LAP - LONG LAP - XL. LAP

* FLANGE BRACE LOCATIONS (CONTACT FACTORY)

MULTI SPAN

FLANGE & WEB PUNCHING END VIEW

SAG ROD PUNCHING

STANDARD PUNCH DESIGNATIONS
(CONTACT FACTORY FOR ADDITIONAL PUNCHING OPTIONS)

FLEXOSPAN • (800) 245-0396 • (724) 376-7221 • FAX: (724) 376-3864
www.flexospan.com
IMPORTANT NOTES:
1. DETAIL ALL PUNCH DIMENSIONS FROM THE BASE LINE (LEFT TO RIGHT) INDIVIDUALLY.
2. NEAR OR BOTTOM FLANGE IS ALWAYS TURNED UP.

EST. WT. #

14 GA.

0' - 1 3/4

1.75"

1.000'

23,000'

27,000'

49,000'

289,000'

315,000'

337,000'

338,000'

Z24B

R: 12 REQ'D

(TAS SHOWN)

Z24B

L: 0 REQ'D

(OPPOSITE HAND)

GZ20

R: 12 REQ'D

(TAS SHOWN)

GZ20

L: 0 REQ'D

(OPPOSITE HAND)
IMPORTANT NOTES:
1. Detail all punch dimensions from the base line (left to right) individually.
2. Near or bottom flange is always turned up.

Est. WT. ___

GA. ___

R. ___ Req'd (As shown)

L. ___ Req'd (Opposite hand)

Est. WT. ___

GA. ___

R. ___ Req'd (As shown)

L. ___ Req'd (Opposite hand)
IMPORTANT NOTES:
1. DETAIL ALL PUNCH DIMENSIONS FROM THE BASE LINE (LEFT TO RIGHT) INDIVIDUALLY.
2. NEAR OR BOTTOM FLANGE IS ALWAYS TURNED UP.

BASE LINE

R. - REQ'D
(AS SHOWN)
L. - REQ'D
(OPPOSITE HAND)

EST. WT. #

BASE LINE

R. - REQ'D
(AS SHOWN)
L. - REQ'D
(OPPOSITE HAND)