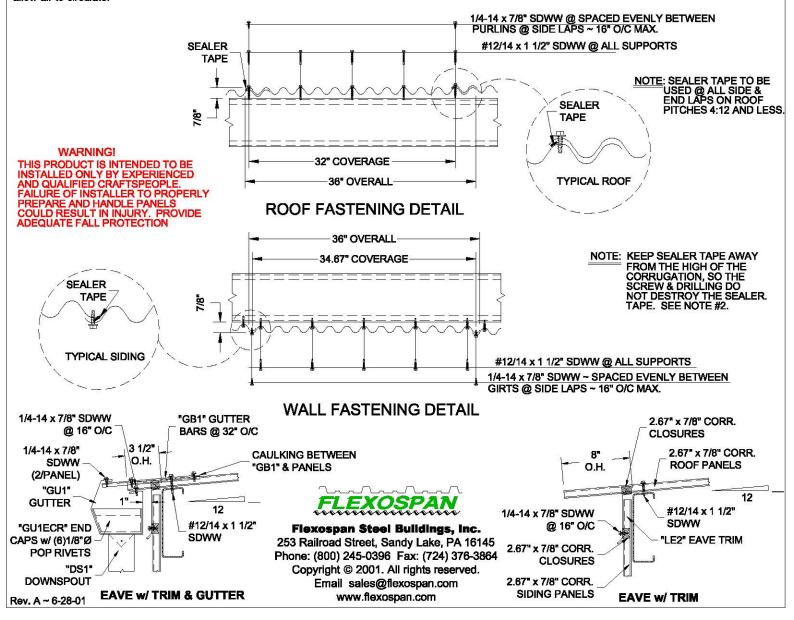
2.67" x 7/8" CORRUGATED INSTALLATION SPECIFICATIONS

ERECTION NOTES:

- 1. 2.67" x 7/8" corrugated Panels are recommended for roof slopes 1:12 and greater.
- 2. 3/32" x 1/2" sealer ape to be installed continuously @ all side laps of roof panels on roof slopes 4:12 and less. Sealer tape is optional on slopes greater than 4:12. Sealer tape to be used at all end laps regardless of pitch.
- 3. Side lap fasteners to be spaced 16" O/C max.
- 4. Closed cell polyethylene closures factory formed to the panel profile to be field installed where necessary to weathertight the panel system.
- 5. 2.67" x 7/8" corrugated panels are to be square with building & aligned using marks @ the eaves, ridge, base, & valleys. Marks to be 40" on center for siding and 37.334" on center for roofing. A string line should be used to maintain a straight eave line when installing 2.67" x 7/8" corrugated as a roof panel.
- 6. Corrugations of 2.67" x 7/8" corrugated roof panels at ridge to align with corrugations on opposite side of the ridge.
- 7. Any cutting or beveling of panels @ ends of panel runs, hips, valleys, or penetrations to be done by the erector in the field.
- 8. Remove all strippable plastic as panels & flashings are being erected.
- 9. Any metal shavings from field cutting or drilling, must be cleaned of roof or siding daily to prevent rust and/or discoloration off panels.
- 10. Installation should be done by people skilled in this trade, using proper saftey procedures.
- 11. Self driller screws are shown, A-PNT, B-PNT, Woodtites, etc. Screws can be substituted at customer's request.
- 12. If you are matching existing trim, provide drawings and dimensions for each.
- 13. 18 and 20 gauge flashings are not made w/ hems.
- *14. Customer to provide drawings and dimensions.

GENERAL NOTES:

- 1. Cut charges apply to panels over 40'-0" lg. and to panels under 6'-0" lg.
- 2. Due to the individualized nature of projects, the customer is responsible for the correct panel lengths and quantities, and all accessory sizes, types and quantities.
- 3. When unloading panels, a spreader bar and nylon straps of the proper size, length and spacing should be used by skilled personnel to prevent buckling of the panels or bodily injury.
- 4. Moisture on the inside of the stacked panels can be very harmful to the panels in a short period of time. Inspect the panels immediately upon arrival for any moisture that may have formed during shipment and if any moisture is present, the panels must be unpackaged, wiped dry and restacked.
- 5. Inside storage is preferable, but if not possible, the panels should be stored at least one foot above ground, with one end elevated, and covered loosely to allow air to circulate.



2.67" x 7/8" CORRUGATED DETAILS #12/14 x 1 1/2" 2.67" x 7/8" CORR. 1/4-14 x 7/8" SDWW SDWW SIDING PANELS @ 16" O/C SUPPORT "BD3" BASE RIDGE CAP TRIM "RC1" 2.67" x 7/8" CORR. #12/14 x 1 1/2" 1/4-14 x 7/8" SDWW **CLOSURES** SDWW @ 16" O/C "WR1" BASE 2.67" x 7/8" CORR. ROOF FLASH **ROOF PANELS** #12/14 x 2' 12 5/8" CLEARANCE **SDWW** 2.67" x 7/8" CORR. 2.67" x 7/8" CORR. ROOF PANELS SUPPORT **CLOSURES** * BASE RIDGE DETAIL ROOF FLASH **BASE ROOF(HALF RIDGE) DETAIL** 2.67" x 7/8" CORR. 1/4-14 x 7/8" SDWW #12/14 x 1 1/2" SIDING PANELS @ 16" O/C **SDWW** 3/32" x 1/2" SEALER TAPE "ST1" ~ CONT. "BD3" BASE SUPPORT #12/14 x 1 1/2" TRIM SDWW 2.67" x 7/8" CORR. 1/4-14 x 7/8" SDWW **ROOF PANELS** @ 16" O/C "GR1" GABLE 2.67" x 7/8" CORR. **TRIM ROOF PANEL** #12/14 x 1 1/2" 1/4-14 x 7/8" **SDWW SDWW BASE ROOF** * BASE @ 16" O/C SUPPORT FLASH "SR1" ROOF FLASH 3/32" x 1/2" SEALER 11/2" X 11/2" 2.67" x 7/8" CORR. TAPE "ST1" ~ CONT. UNIVERSAL SIDING PANELS SUPPORT **CLOSURE BASE ROOF DETAIL START GABLE DETAIL** 1'-0" UPPER 2.67" x 7/8" UPPER 2.67" x 7/8" ΑP WINDOW, LOUVER, CORR. SIDING PANELS CORR. ROOF PANELS LOWER 2.67" x 7/8" OR DOOR FRAME SUPPORT **CORR. ROOF PANELS** (N.B.F.) SUPPORT #12/14 x 1 1/2" 3/32" x 1/2" SEALER SDWW 3" TAPE "ST1" ~ CONT. 6" SUPPORT IAP CAULKING "EJ3" **ROOF PANEL END LAP DETAIL** #12/14 x 1 1/2" **EDGING TRIM** LOWER 2.67" x 7/8" 2.67" x 7/8" CORR. #12/14 x 1 1/2" SDWW **CORR. SIDING PANELS** SIDING PANEL SDWW SIDING PANEL END LAP DETAIL **OPENING JAMB** 2.67" x 7/8" CORR. SIDING PANEL SUPPORT 2.67" x 7/8" CORR. SIDING PANEL #12/14 x 1 1/2" SDWW SUPPORT INSIDE CORNER "BD3" BASE CAULKING TRIM "IS1" 2.67" x 7/8" CORR. TRIM 1/4-14 x 7/8" SIDING PANEL **BASE ANGLE** SDWW @ 16" O/C #12/14 x 1 1/2" **ANCHOR** SDWW 2.67" x 7/8" CORR. WINDOW, LOUVER, SIDING PANEL OR DOOR FRAME ROUGH OPENING (N.B.F.) **INSIDE CORNER DETAIL OPENING HEAD BASE TRIM** 2.67" x 7/8" CORR. WINDOW, LOUVER, "BD3" **CURB w/ TRIM** SIDING PANELS OR DOOR FRAME (N.B.F.) #12/14 x 1 1/2" 2.67" x 7/8" CORR. SUPPORT SDWW CAULKING SIDING PANEL **BASE ANGLE** 1/4-14 x 7/8" #12/14 x 1 1/2' 1/4-14 x 7/8" SDWW @ 16" O/C SDWW @ 14.4" O/C SDWW ANCHOR **OUTSIDE CORNER** SILL TRIM SUPPORT TRIM "OS1" "ST2" #12/14 x 1 1/2" SDWW 2.67" x 7/8" CORR. 1/4-14 x 7/8" 2.67" x 7/8" CORR. 2.67" x 7/8" CORR. SIDING PANEL SDWW @ 16" O/C 2.67" x 7/8" CORR. SIDING PANEL **CLOSURES CLOSURES OUTSIDE CORNER DETAIL CURB w/ CLOSURE OPENING SILL** Rev. A ~ 6-28-01